



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-2
Job Sheet 173788



Part No: SWA6A-2

Job Qty: 1 ea

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA6A-2 Rev4 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/15/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		3/16/18	0.00	2.00	Small Fab-6		
120	QC	1 pcs		3/16/18	0.00	0.00	QC5		
125	DC	1 pcs		3/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		3/16/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

120 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

125 - Photocopy blue file OM & OOPM-SWA6A Rev2

130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA6A-800A	Connector Bushing	1 Ea (1 ea)	90-Start up Operation	5026924
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab	5027083
188-FSCS-1032-5/8	Wire Clamp Screw	4 Ea (4 ea)	110-Small Fab	5027240
C45-15-13	Sleeve	1 pcs (1 ea)	110-Small Fab	5029310
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-Small Fab	5027230
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab	5027231
EL314-SJTOW	3 Wire	6 ft (6 ea)	110-Small Fab	5029542 5047767
N13000 300 SPP	Circlip Internal	1 (1 ea)	110-Small Fab	
SWA6A-100	Lower End	1 Ea (1 ea)	110-Small Fab	5032354
SWA6A-1100	Upper Bearing	1 Ea (1 ea)	110-Small Fab	5029456 5040726
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab	5044605
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-Small Fab	5040328
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-Small Fab	5045017
SWA6A-1800	Cover	1 Ea (1 ea)	110-Small Fab	5040978
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	110-Small Fab	5047603 5027243
SWA6A-200	Upper End	1 Ea (1 ea)	110-Small Fab	5032403
SWA6A-300	Bearing Housing	1 Ea (1 ea)	110-Small Fab	5040760
SWA6A-400	Thrust Washer	1 Ea (1 ea)	110-Small Fab	5035446
SWA6A-500	Semi Rings	1 Ea (1 ea)	110-Small Fab	5035127
SWA6A-600	Collar	1 Ea (1 ea)	110-Small Fab	5034731
SWA6A-700	Wire Clamp	2 Ea (2 ea)	110-Small Fab	5029417

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SWA6A-800A	1	34	0
110-Small Fab	188-FPSS-1032-5/8	1	396	0
	188-FSCS-1032-5/8	4	176	0
	C45-15-13	1	0	0
	EL-PLUG-F	1	38	0
	EL-PLUG-M	1	35	0
	EL314-SJTOW	6	1,181	0
	N13000 300 SPP	1	0	0
	SWA6A-100	1	10	0
	SWA6A-1100	1	9	0
	SWA6A-1200	1	39	0
	SWA6A-1300	1	19	0
	SWA6A-1400	1	9	0
	SWA6A-1800	1	10	0
	SWA6A-1900	4	64	0
	SWA6A-200	1	8	0
	SWA6A-300	1	9	0
	SWA6A-400	1	9	0
	SWA6A-500	1	9	0
	SWA6A-600	1	9	0
	SWA6A-700	2	32	0
	SWA6A-900A	1	0	0

Part Specifications

could not be found.

DART
AEROSPACE

Container No: S048739

Part: SWA6A-2

Job No: 173788

Serial No/Batch: S048739

Revision: 4

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/07/18

S048761 173795

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

Work Order update only ☐

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Electric Swivel
SWA6A

Work Order -173788

Customer _____

Number of Wires 2

Date 13 mar 2018

Serial Number 5048739

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- Pass
1	6,000	Check all wires for grounding against swivel body.	- Pass
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By:

Matthew Leelan

Technician

Signature:

[Signature]

Director of Quality Assurance

DAS
55
9-89

Submit